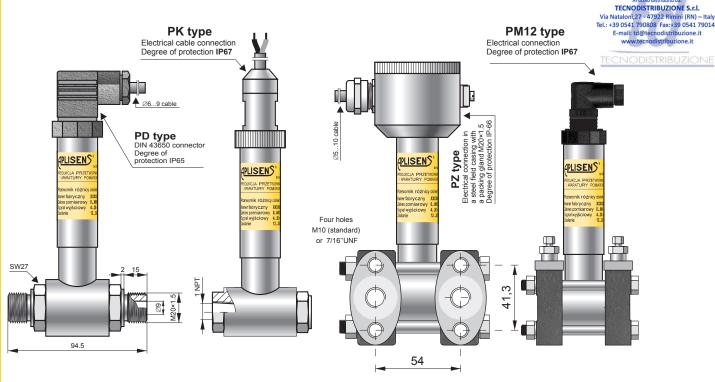


# DIFFERENTIAL PRESSURE TRANSMITTER PRE-28

- ✓ Overloads up to 420 bar total static pressure
- ✓ Accuracy 0,25%
- ✓ Any range from 0...16 mbar up to 0...25 bar
- ✓ Intrinsic safety certificate (ATEX, IECEx)
- √ Marine certificate DNV, BV



Transmitter **PRE-28**Process connection **P type**Static pressure limit 40 bar

Transmitter **PRE-28**Version with **PN type** process connection.
Static pressure limit 40 bar

Transmitter PRE-28 – version with type C and CR process connection to be mounted together with a valve manifold. Static pressure limit 250 or 320 bar

#### **Application**

The PRE-28 transmitter is applicable to the measurement of dofferential pressure of gases, vapours and liquids.

#### Construction

The active element is a piezoresistance silicon sensor separated from the medium by separating diaphragm and a specially selected type of manometric fluid. The special desing of theactive sensing element ensures withstanding the pressure surges and overloads of up to 320bar. The electronics is placed in a casing with a degree of protection IP65, IP67, depending on the type of electrical connection applied.

#### Calibration

Potentiometers can be used to shift the zero position and the range by up to 10%, without altering the settings.

#### Installation

The transmitter with P type process connection is not heavy, so it can be installed directly onto impulse lines. For fitting in any desired position on a  $\varnothing 25$  pipe the Aplisens mounting bracket (Fl25 mounting bracket, page IV/ 5) is recommended.

The version with C type process connection can be fitted directly to a 3- or 5-valve manifold. The factory-mounted transmitters with VM type valve manifold (page IV/ 2) are recommended. A transmitter without a valve manifold can be fitted in any position on a 2" pipe or on a wall using the C-2" mounting bracket (page IV/ 5).

When the special process connections are required for the measurement of levels and pressures (e.g. at food and chemical industries), the transmitter is provided with an Aplisens diaphragm seal. The differential pressure transmitters with diaphragm seals are described in detail in the further part of the catalogue.

#### **Technical data**

Materials: Wetted parts: type P process conn. SS316L type P(H) process conn. SS316L or Hastelloy C276

Diaphragm

Casing

type C process conn. SS316L SS316L, Hastelloy C276, Au SS304

Option: SS316

Hysteresis, repeatability 0,05% Thermal compensation range: 0÷70°C Operating temperature range: -25÷80°C

Medium temperature range: -25÷120°C (direct measurement)

Over 120°C – measurement with use an impulse line or diaphragm seals

CAUTION: the medium must not be allowed to freeze in the impulse line or close to the process connection of the transmitter.



#### **Technical data**

Any measuring range 0...16 mbar ÷ 0...25 bar

	Measuring Range							
	100 mbar	1 bar	2 bar	25 bar				
Overpressure Limit Static Pressure Limit (repeated, without hysteresis)	250 bar (option 420 bar) (40 bar for P type process connection)							
Accuracy	0.4%							
Long term stability	0,2% / year 0,1% / year							
Thermal error	Typically 0,3% / 10°C max 0,4% / 10°C		Typically 0,2% / 10°C max 0,3% / 10°C					
Zero shift error for static pressure*	0,1% / 10 bar							

<sup>\*</sup> Zeroing the transmitter in conditions of static pressure can eliminate this error.

**Output signal** 4...20 mA, two wire transmission

0...10 V, three wire transmission

**Power supply** 

output 4..20 mA: 8...36 VDC (Ex 9...28 VDC)

version TR: 10,5...36 VDC (Ex 12...28 VDC)

output 0..10 V: 13...30 VDC

Error due to supply voltage changes 0,005% (FSO) / V

0.85

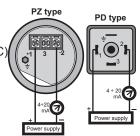
Load resistance (for current output)

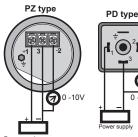
 $R[\Omega] \le \frac{U_{sup}[V] - 10,5V}{0,85}$ 

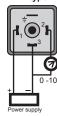
Load resistance (for supply output)

 $R \ge 20k\Omega$ 

## **Electrical diagrams**







0-10 V output signal

4-20 mA output signal

### Ordering procedure

Model	Code				Description				
PRE-28					Differential pressure transmitter				
	/Exia				€x>	П	M1 Ex ia I Ma II 1/2G Ex ia IIC T4/T5/T6( ID Ex ia IIIC T110°C Da	Ga/Gb	
Versions, certificates /Exia (IECEx)					IECEx	Е	Ex ia I Ma Ex ia IIC T4/T5/T6 Ga/Gb Ex ia IIIC T110°C Da	,	Only for transmitters with 420mA output
more than one option is available	/MR/Tlen				Marine certificate – DNV, BV For oxygen service (sensor filled with Fluorolube fluid), only M and G1/2 connection				
	711				Response time <30ms; only 420mA output				
Measuring range	/÷ [required				Measuring range in relation to 4mA and 20mA (or 0 and 10V) output.				
Analogue output signal (without marking) /0÷10V			420mA / power supply 10,536VDC (Ex 1228VDC) 010VDC /power supply 1330VDC						
Measuring set range /÷ [red			quired units]		Calibrated range in relation to 4mA and 20mA (or 0V and 10V) output				
			PD		Housing IP65 with DIN43650 connector				
			PZ		304SS housing, IP66, packing gland M20x1,5				
/F			PZ316		316SS housing, IP66, packing gland M20x1,5				
			PM12		Housing IP67 with thread M12x1 and connector (Exia version available from Q3/2015)				
			(12		304SS housing, IP67, cable electrical connection (3 m of cable in standard)				
			/C/CR		Thread 1/4NPT F on the cover flanges cover flanges material SS316. Allows mounting with a valve manifold. Process connection of cover flange: M10 (option /C(7/16) - 7/16UNF)				
Process connections			/P		C-type process connection rotated 90°				
			/PN		Thread M20x1,5 (male)				
			/code of diaphragm seal		Thread 1/4"NPT (female) Diaphragm seal (see chapter of diaphragm seals) mounted on Hi side of transmitter,				
					Lo side 1/4NPT Female				
			(without marking)		Diaphragms material SS316L				
Material of diaphragms				/(H)		Diaphragms material Hastelloy C276			
(refers only to C, CR, P, PN process connection			) /(Au)		(/P and /PN – all wetted parts in Hastelloy C276 on request)  Gold plated diaphragms				
			/				1 0		
Gasket (refers only to C, CR process connection)			(without marking)/NBR		FPM Viton				
			/PTFE		NBR (for oxygen service) PTFE				
					–	- L	brooket for 2" nine /ts C	0000	ann ) mat Finand ataul
/C-2"/ C-2"(SS)			Mounting bracket for 2" pipe (to C process conn.), mat. zinced steel  Mounting bracket for 2" pipe (to C process conn.), mat. Stainless Steel						
/FI25			Mounting bracket for 2" pipe (to C process conn.), mat. Stainless Steel  Mounting bracket for 2" pipe (to P process conn.), mat. Stainless Steel						
/RedSpaw P				Connector to weld impulse pipes dia. 12 and 14 mm, material 15HM(SO) or					
/RedSpaw C				SS316(S). Only process connection P type Connector to weld impulse pipes dia. 12 and 14 mm, material 15HM. Only process connection C type.					
/Red d/P 1/2"					Adapter for differential pressure transmitters with C type process connection, output thread 1/2NPT F. Material SS316L				
Other specification /				Description of required parameters (e.g. non-standard pr. connection G3/4", M22x1,5)					